



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7335
Job Sheet 212935



Part No: 647.7335

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/28/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER
DWG REV.F DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/28/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	84	SEP 15 2020
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S301577



Part: 647.7335

Job No: 212935

Serial No/Batch: S301577

Revision:

Inspector:

Exp Date: 09/21/2020

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/21/20

Plex 9/9/20 11:17 AM Dart.Renwick.Jennife

SEP 21 2020

140 QC 21 - FG

1 pcs

9/28/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

017323

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5287010
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5294746
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293756
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	518057-4
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5285207
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5299615
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5287339
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258859
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133297x2/5253060 x2
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228668
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253429
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5297612
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293723
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5292670
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5243890
NAS1149C0432R	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5289426
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	601.3902	2	38	0
	647.0112	2	60	0
	647.7501	1	16	0
	647.7702	2	30	0
	93635A212	4	57	0
	AN3-11A	2	96	0
	AN316C4R	2	56	0
	AN44-5A	2	27	0
	AN4C7A	2	136	0
	AN665-34R	2	44	0
	MS21042L08	2	900	0
	MS21042L3	2	817	0
	MS21042L4	2	1,918	0
	MS21042L5	2	292	0
	MS27039-08-13	2	81	0
	NAS1149C0432R	8	1,184	0
	NAS1149F0332P	4	2,114	0
	NAS1149F0532P	2	1,405	0
	NAS1149FN832P	4	1,868	0

Part Specifications

Specifications could not be found.

Plex 9/9/20 11:17 AM Dart.Renwick.Jennifer

FW: 647.7306

Linda Lacelle <llacelle@dartaero.com>

Lun 2020-09-21 09:41

À : Nancy Decosse <ndecosse@dartaero.com>

3 x 647.7306 – ca prend juste 1 kit de magnabond dans chaque

Alors, 1 x 600.0990/0991 dans les 647.7326, et aucun dans les autres svp – not required

Merci!

From: Jacob Becker <jbecker@dartaero.com>

Sent: Monday, September 21, 2020 8:54 AM

To: Steven Drouin <sdrouin@dartaero.com>; David Duval <dduval@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: Re: 647.7306

Yes, it should only require one package of magnabond.

Regards,

Jacob Becker
Lead Sustaining Engineer

From: Steven Drouin <sdrouin@dartaero.com>

Sent: Monday, September 21, 2020 5:44:37 AM

To: David Duval <dduval@dartaero.com>; Jacob Becker <jbecker@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

I already messaged Jacob on Friday

Still Waiting for a response

From: David Duval <dduval@dartaero.com>

Sent: Monday, September 21, 2020 8:43 AM

To: Jacob Becker <jbecker@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

Adding Jacob.

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Monday, September 21, 2020 8:38 AM

To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>

Subject: RE: 647.7306

Anyone??????

From: Linda Lacelle
Sent: Friday, September 18, 2020 2:12 PM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Konrad Sauve <ksauve@dartaero.com>
Subject: RE: 647.7306
Importance: High

One question here – I need a response asap

All of the kits in the 647.7306 call up magnabond – shouldn't we just be providing 1 kit of magnabond for the whole 647.7306 and not 4 kits of magnabond???

From: David Duval <dduval@dartaero.com>
Sent: Friday, September 18, 2020 9:05 AM
To: Konrad Sauve <ksauve@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>
Subject: RE: 647.7306

I updated only 647.7306 to rev.G. I added 647.7341 to the kit.

Thanks.

David Duval

Production Engineering Supervisor

From: Konrad Sauve <ksauve@dartaero.com>
Sent: Friday, September 18, 2020 8:35 AM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>
Subject: RE: 647.7306

Guys can we have disposition on this before 12h00 today?

Thank you,
Konrad

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, September 18, 2020 8:24 AM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>
Subject: RE: 647.7306

I have 3 to ship this month, and this is not going to happen , if this doesn't get moving... \$43k

L

From: David Duval <dduval@dartaero.com>
Sent: Friday, September 18, 2020 8:17 AM
To: Linda Lacelle <llacelle@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>

Subject: RE: 647.7306

Hi.

By the look of it. They add 647.7341 in 647.7306 kit. (ECN 06496)

I could add it for now and wait until the ECR is corrected for the other.

Thanks

David Duval

Production Engineering Supervisor

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Friday, September 18, 2020 6:47 AM

To: Steven Drouin <sdrouin@dartaero.com>; David Duval <dduval@dartaero.com>

Subject: RE: 647.7306

But it's still on hold???

From: Steven Drouin <sdrouin@dartaero.com>

Sent: Thursday, September 17, 2020 2:43 PM

To: David Duval <dduval@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

This is approved David

Jason Gardiner Approved it 2 weeks ago, check in ECR

From: David Duval <dduval@dartaero.com>

Sent: Thursday, September 17, 2020 2:37 PM

To: Linda Lacelle <llacelle@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: 647.7306

Just got it the ECR16.

I will verify that tomorrow.

Steven, should the dwg be in the approve folder at this stage of the ECR?

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Thursday, September 17, 2020 2:24 PM

To: David Duval <dduval@dartaero.com>

Cc: Steven Drouin <sdrouin@dartaero.com>

Subject: 647.7306

David – is this with you? Was released...I have some to ship next week.....helpppppppppppppppppppp